

# Robustness of Explainable Artificial Intelligence in Industrial Process Modelling



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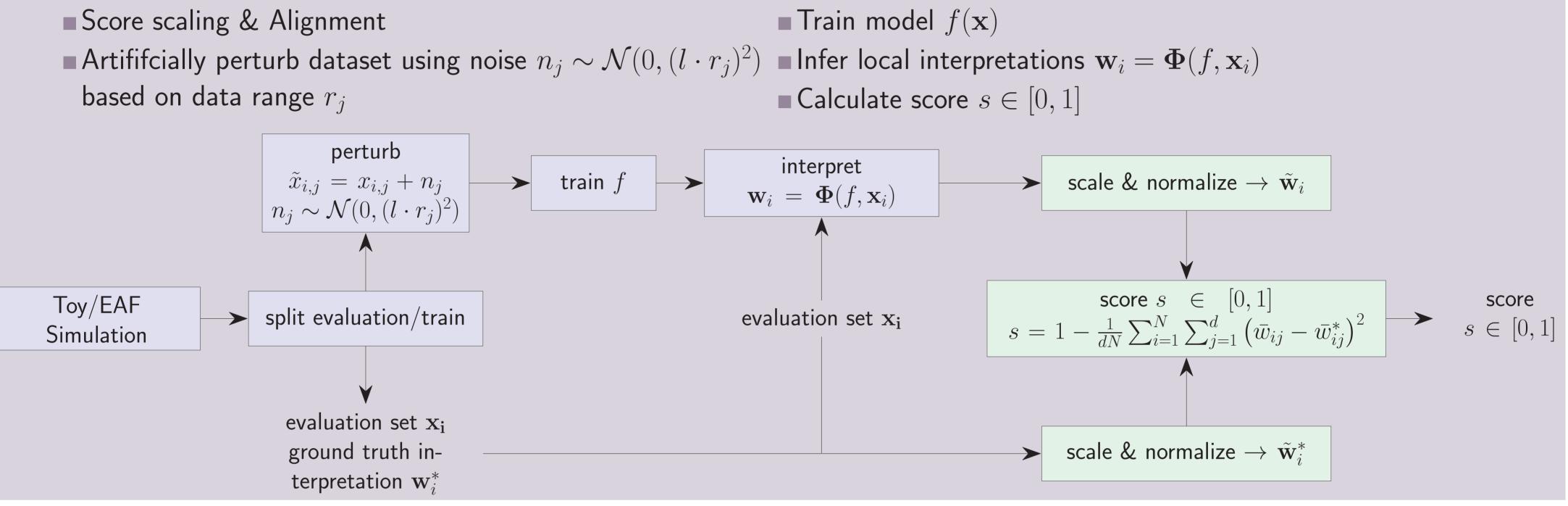
### At a glance

- Problem: Performance of eXplainable Artificial Intelligence (XAI) methods not evaluated in noisy settings
- Approach: Evaluation pipeline and comparison of explanations to ground truth effects
- Results: Explainer performance depends on Machine Learning (ML) model performance, robust XAI methods consider many gradients of a robust ML model.

#### **Problem & Challenges**

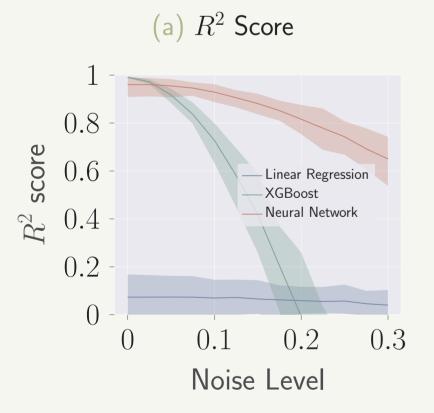
- XAI & effect modeling is key for industrial processes (digital surrogates) to understand the models and the perturbations of the inputs
- Noise robustness needs to be quantified
- lacksquare Ground truth effect  $\mathbf{w}_i^*$  not available in real-world data o simulated datasets with ground truth!
- Scoring for XAI methods difficult → evaluation method proposed!
- Different kinds of XAI methods
  - Effect-based methods: Gradient, SG, ALE-kNN
  - Attribution-based methods: LIME, SHAP

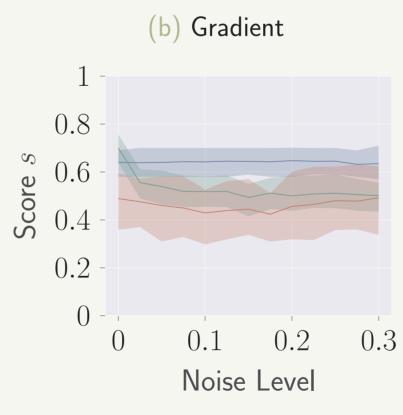
#### Our Evaluation methodology

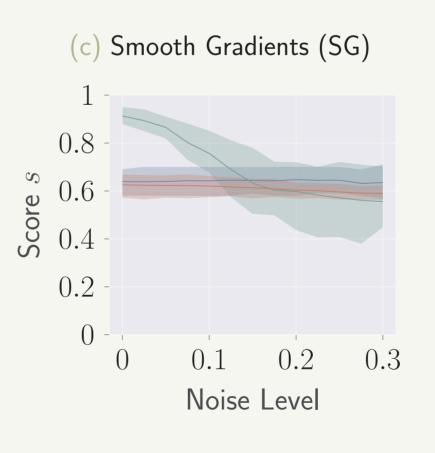


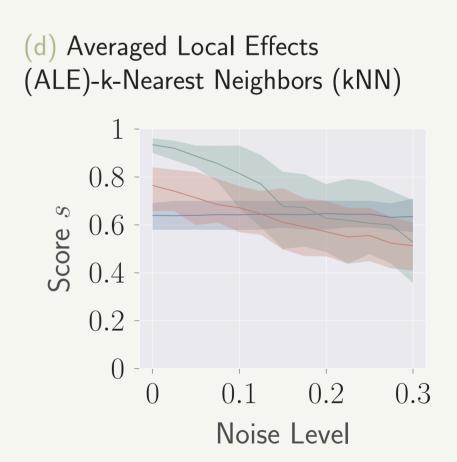
## Results

- Toy dataset: Polynom  $f(x_1,x_2) = k_1x_1^2 + k_2x_2^2 + k_3x_1x_2 + k_4x_1 + k_5x_2 + k_6$ 
  - Generate 1000 samples
  - Calculate ground truth w\* using automatic differentiation
  - $\blacksquare R^2$  scored & score s with varying levels of noise and different combinations of explainers and ML models.









- Electric Arc Furnace (EAF) simulation
  - Relevancy: Sustainable alternative to blast furnaces, well-researched chemical & electrical problem
  - Chemical simulation for different input parameters; observed auxiliary parameters & target value (carbon in tapped steel)
  - lacktriangle Calculate ground truth  $\mathbf{w}^*$  using automatic differentiation through simulation
  - $\blacksquare R^2$  scored & score s with varying levels of noise and different combinations of explainers and ML models.

